	Standard Operating Procedure		
	Procedure Name:	Use of Manbox	
	Author:	Steve Smallman	
	Approved By:	Albie Wheeler	
Version	1.0	With Effect from	1/1/12
Review Date	1/1/13	Document Number	SOP 14
Risk Assessment	Name	RA SOP 14 Manbox	•
	Date	6/8/12	

1. Aim of procedure

To identify and formalise the risks and control processes involved in use of personnel in workboxes.

2. Scope of application

All personnel involved in the use of workboxes suspended from Wheeler Cranes Cranes.

3. References

AS 2550.1

AS 1418.17

Workcover NSW advice on Manboxes

Draft Code of Practice - Cranes - Safework Australia

4. Pre-requisites

Crane Drivers undertaking this work must hold:

- A National Certificate of Competency/High Risk Work Licence for the size and type of crane used
- A vehicle drivers licence of a suitable class for the crane used.
- A Wheeler Cranes Verification of Competency as a crane driver

Dogmen undertaking this work must hold a National Certificate of Competency/High Risk Work Licence as a dogman, and where supplied by Wheeler Cranes a Wheeler Cranes Verification of Competency.

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5. Procedure

Wheeler Cranes personnel will only use manboxes which comply with the Australian Standards.

The use of manboxes is limited to those situations where it is not reasonably practical to use scaffolding or other equipment designed for the lifting of personnel.

Man box selection

Crane-lifted man boxes will:

- 1. have the safe working load, tare mass and registration number marked on the man box
- 2. have fall-arrest anchorage points
- 3. be attached to the crane using correctly tagged lifting slings and attached to the lifting points by means of hammerlocks or moused shackles
- 4. where the work box is provided with a door, this will be an inward opening door, self-closing and provided with a latch to prevent accidental
- 5. have sides not less than one metre high.

Crane Selection

The crane selected for man box work:

- should have at least two brakes, independent of each other where failure of a brake or any single component in the brake – drive train will not result in loss of control of the load, or a brake acting directly on the hoist drum and a hoisting mechanism or other brake capable of holding the load when not under power
- 2. will have a minimum rated capacity of at least twice the total load of the workbox and its contents, at the maximum radius for the task to be performed
- 3. will have a minimum rated capacity of at least 1000 kg at the maximum radius for the task to be performed
- 4. will be fitted with an upper hoist limit (anti-two block) that stops operation of the hoist, luff and telescope functions of the crane, or be designed so that two-blocking cannot damage any part of the crane or lifting gear
- 5. will have levers and foot pedals are to be fitted with a constant pressure system that stops the crane's motions when the operator removes pressure from the controls
- 6. if fitted with a free fall facility, the free fall function is to be locked out with a keyed lock out.
- 7. be adequately maintained and monitored.
- 8. Where a crane has a single brake acting directly on the drum, the braking efficiency of the hoisting drive train should be tested by hoisting and holding a load:
 - a. equivalent to the line pull of the hoist winch, or
 - b. not less than twice the maximum hoisted load.

In either case the crane should hoist and hold a load that is not less than 200% of the maximum hoisted load. With the load stationary, all power and hydraulic/pneumatic power should be released and the brake 'backed-off' or isolated to the extent it no longer applies a restraining force. The load is then monitored for movement or creep. The drive train is

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considered to be a satisfactory braking system if no movement or creep is detected over a 5 minute testing period.

Using a manbox

The **CRANE** will:

- 1. Be fitted with a safety hook
- 2. Be fitted with controls that return to neutral when released. Releasing of the controls must stop the manbox from being lowered.
- 3. Be fitted with a positive free fall lockout designed to prevent the lockout being accidentally disengaged and the manbox being lowered under free fall.
- 4. Be selected to ensure that the crane has a minimum working capacity of 1000kg at the working radius and not less than twice the maximum load of the manbox and its load.
- 5. Only be used for the manbox work while the manbox is lifted. No other load will simultaneously raised, lowered or suspended.
- 6. Controlled by an operator sitting in the control cabin at all times when a manbox is attached to the crane.
- 7. Carry out all movements under power. All movements will be controlled to ensure no sudden change of direction or speed in any direction.
- 8. Be fitted with a UHF radio capable of communicating with personnel in the manbox.
- 9. Not travel while personnel are suspended in the manbox.

The **MANBOX** will:

- 10. Be constructed in accordance with the applicable standard AS1418.7.
- 11. Be inspected to ensure that it is fit for purpose.
- 12. Not be used when winds exceed 7m/s (25kph)
- 13. Not be used during electrical storms, ice, sleet or other weather that could adversely affect the safety of personnel carried in the manbox.
- 14. Positively contain personnel carried within the manbox.
- 15. Be fitted with positive locking attachments on any access/entry points
- 16. Be fitted with an appropriate anchor point(s) for fall arrest harnesses.
- 17. Be fitted with suitable interior anchor points for the appropriate restraint of any equipment to be carried, including oxy-acetylene or gas bottles, flammable liquids or any other equipment or stores carried.
- 18. Be fitted with an appropriate fire extinguisher when flammable liquids or gases are carried.
- 19. Any Oxy-Acetylene or Oxy-LPG equipment carried must be fitted with flashback arrestors.
- 20. Have all stores and equipment secured at all times during use.
- 21. Not be secured to any structure except at designated landing points.

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22. Contain at least one person competent and licenced to act as a dogman. This person will be responsible for the direction of the crane operator.

PERSONNEL using the manbox will:

- 23. Wear a fall arrest harness complying with AS/NZS 1891.1
- 24. Attach the lanyard of their fall arrest harness to the designated anchor point
- 25. Adjust their fall arrest harness to the minimum practical length that permits the work to be carried out.
- 26. Enter and exit the manbox at ground level only unless a full risk assessment of any landing points above ground level has been undertaken including structural adequacy of landing points.
- 27. Review this operating procedure and comply with every point within this procedure as an absolute minimum requirement.
- 28. Satisfy themselves that the manbox has a rated capacity sufficient for the personnel being lifted and the equipment and supplies being carried.
- 29. Be necessary for the conduct of the task to be undertaken.

The attached checklist will be completed before personnel may attach a manbox to a crane.

6. Approval

Albie Wheeler Managing Director 13/9/12

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7. Acknowledgement

Name	Signature	Name	Signature

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Manbox Checklist

Item	What to check		\checkmark	
Date		Manbox ID		
Location		Task		
1	The manbox is constructed in accordance with AS 1418.7			
2	Manbox is fitted with a rated capacity pla	te		
3	The manbox is rated for at least twice the load of the workbox and its contents			
	Est Gross Mass Box + personnel+equipme	ent		
	,	x2 is less than		
	Rated Capacity of Manbo	x from plate		
4	The Crane is rated for twice the estimated	d load at the maximum working radius		
	Max Operating radiusm	-		
	WLL from Load ChartT			
5	The Crane is rated for not less than 1 toni	ne at the maximum working radius		
6	The crane is fitted with a safety hook, or t	the hook will be moused		
7	The manbox is fitted with harness attachr	ment points and personnel to be lifted are		
	equipped with harnesses			
8	The crane is fitted with a positive free fall	lockout		
9	The operation of the doors ensures positi	ve locking.		
10	A separate JSA has been prepared for the	work to be undertaken		
11	Communication channels have been established and tested			
		UHF Channel		
12	The load including personnel is securely of			
13	Hook swivel and safety clip operational a	nd in good condition		
14	Anti-two block operating			
15	Weather conditions currently suitable - w	vind7m/s (25kph), electrical, rain etc		
16	Weather prediction suitable			
17	Visual inspection undertaken			
18	Floor is in good condition, with equipmen			
19	The inspection records for the manbox ar date and show the manbox as suitable fo	e available and have been inspected, are in		
20	All personnel understand the task to be p			
	participated in a pre-work meeting	errormed, sequence or events and have		
21		uding winch brake, slew and vertical motion		
	limiters	damig which drake, siew and vertical motion		
22	There are no reasonably practicable alter	nate means of performing the task		
Crane O	, ,	/ /		
Dogmar				
Client R	ep			